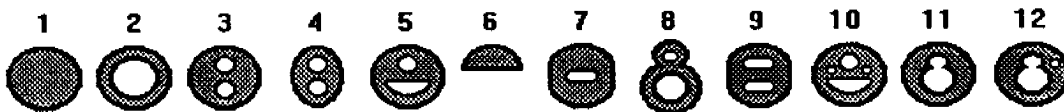


# Exhibit 17



Request # 2,145

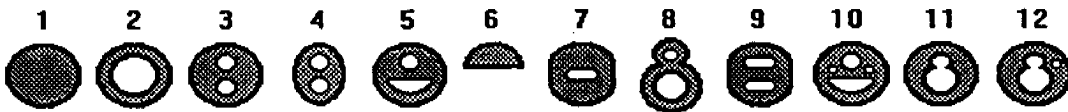
Request Date 3/29/94

Extrusion # 10-544-A

Date Closed

<p><b><u>Machine Setup</u></b></p> <p>Zone 1 530 F          Zone 2 613 F          Zone 3 720 F</p> <p>Clamp F</p> <p>Adapter 700 F          Die Body 720 F          Die Nut 700 F</p> <p>Brl Melt F          Flg Melt F          Die Melt 763 F</p> <p>Throat F</p> <p>Brl Pres 527 PSI          Flg Pres PSI          Die Pres 542 PSI</p>	<p><b><u>Tooling</u></b></p> <p><b><u>Die</u></b></p> <p>Dwg. #          ID / Shape          Land Length Short          Material Stainless          Comments Round</p> <p><b><u>Mandrel</u></b></p> <p>Dwg. #          Style Hypotube          Length 0.650"          Extension Flush</p> <p><b><u>Miscellaneous</u></b></p> <p>Tubing Dwg. #          X-Head Bolt-On          Screens 20 60 20          Breaker Plate Single</p>	<p><b><u>Dimensions</u></b></p> <p>Tubing Profile = 02          (Single-Lumen)</p> <p>High Wall          Low Wall          % Conc.          Basis Wgt.</p>																		
<p><b><u>Screw</u></b></p> <p>Speed 5.8 RPM          Mode Manual          Setting (%/PSI)          Amps 10          ID 1" CR011492A HDPE/LDPE LO</p>	<p><b><u>Puller</u></b></p> <p>Speed 65 FPM          Mode Manual          Setting (%)</p>	<p><b><u>Zumbach</u></b></p> <p><b><u>Setpoints</u></b></p> <p>Nominal          Upper          Lower</p> <p><b><u>Statistics</u></b></p> <p>Avg. Xbar          Avg. Sigma          Avg. Cp          Avg. Cpk          Oval. Xbar</p>																		
<p><b><u>Materials</u></b></p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>%</th> <th>Part #</th> <th>Rev</th> <th>Description</th> <th>Lot #</th> <th>Temp.(F)</th> <th>Time (Hrs)</th> <th>Dew Pt.</th> <th>% Moist.</th> </tr> </thead> <tbody> <tr> <td>100</td> <td>VM-NEWKEY-1</td> <td>A</td> <td>PEEK381 G</td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>			%	Part #	Rev	Description	Lot #	Temp.(F)	Time (Hrs)	Dew Pt.	% Moist.	100	VM-NEWKEY-1	A	PEEK381 G					
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100	VM-NEWKEY-1	A	PEEK381 G																	
<p><b><u>Drying</u></b></p>																				
<p><b><u>Statistic Comments:</u></b></p>																				
<p><b><u>Machine Comments:</u></b></p>																				





Request # 2,153

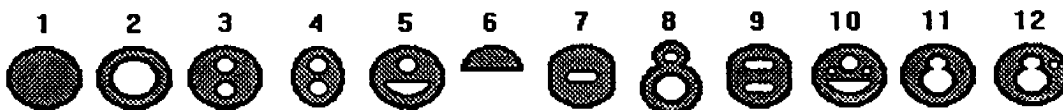
Request Date 3/29/94

Extrusion # 10-552-A

Date Closed

<p><b><u>Machine Setup</u></b></p> <p>Zone 1    570    F</p> <p>Zone 2    680    F</p> <p>Zone 3    720    F</p> <p>Clamp            F</p> <p>Adapter    720    F</p> <p>Die Body    720    F</p> <p>Die Nut    720    F</p> <p>Brl Melt            F</p> <p>Flg Melt            F</p> <p>Die Melt    800    F</p> <p>Throat            F</p> <p>Brl Pres    2148    PSI</p> <p>Flg Pres            PSI</p> <p>Die Pres    1823    PSI</p>	<p><b><u>Tooling</u></b></p> <p><b><u>Die</u></b></p> <p>Dwg. #</p> <p>ID / Shape    .0980"    (40)</p> <p>Land Length   Long</p> <p>Material       Stainless</p> <p>Comments      Round</p> <p><b><u>Mandrel</u></b></p> <p>Dwg. #</p> <p>Style           Hypotube</p> <p>Length          0.650"</p> <p>Extension       Flush</p> <p><b><u>Miscellaneous</u></b></p> <p>Tubing Dwg. #</p> <p>X-Head          Bolt-On</p> <p>Screens          20 100 20</p> <p>Breaker Plate   Single</p>	<p><b><u>Dimensions</u></b></p> <p>Tubing Profile = 02 (Single-Lumen)</p> <p>High Wall</p> <p>Low Wall</p> <p>% Conc.</p> <p>Basis Wgt.</p> <p><b><u>Zumbach</u></b></p> <p><b><u>Setpoints</u></b></p> <p>Nominal</p> <p>Upper</p> <p>Lower</p> <p><b><u>Statistics</u></b></p> <p>Avg. Xbar</p> <p>Avg. Sigma</p> <p>Avg. Cp</p> <p>Avg. Cpk</p> <p>Oval. Xbar</p>																		
<p><b><u>Screw</u></b></p> <p>Speed    9.9       RPM</p> <p>Mode     Manual</p> <p>Setting            (%/PSI)</p> <p>Amps      8.9</p> <p>ID        1" SC110393-3   PE</p>	<p><b><u>Puller</u></b></p> <p>Speed    41       FPM</p> <p>Mode     Manual</p> <p>Setting            (%)</p>	<p><b><u>Water Bath</u></b></p> <p>Temp    Ambient   F</p> <p>Air Gap   0.6       "</p> <p>Flow      4        gph</p> <p>Dam       Iris</p>																		
<p><b><u>Materials</u></b></p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left;">%</th> <th style="text-align: left;">Part #</th> <th style="text-align: left;">Rev</th> <th style="text-align: left;">Description</th> <th style="text-align: left;">Lot #</th> <th style="text-align: left;">Temp.(F)</th> <th style="text-align: left;">Time (Hrs)</th> <th style="text-align: left;">Dew Pt.</th> <th style="text-align: left;">% Moist.</th> </tr> </thead> <tbody> <tr> <td>100</td> <td>VM-NEWKEY-1</td> <td>A</td> <td>PEEK VICTREX 81 G</td> <td>NONE</td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>			%	Part #	Rev	Description	Lot #	Temp.(F)	Time (Hrs)	Dew Pt.	% Moist.	100	VM-NEWKEY-1	A	PEEK VICTREX 81 G	NONE				
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100	VM-NEWKEY-1	A	PEEK VICTREX 81 G	NONE																
<p><b><u>Drying</u></b></p>																				
<p><b><u>Statistic Comments:</u></b></p>																				
<p><b><u>Machine Comments:</u></b></p>																				





Request # 2,153

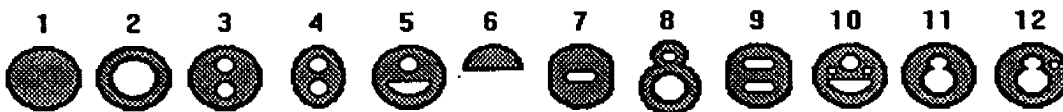
Request Date 3/29/94

Extrusion # 10-553-A

Date Closed

<p><b><u>Machine Setup</u></b></p> <p>Zone 1 570 F          Zone 2 680 F          Zone 3 731 F</p> <p>Clamp F</p> <p>Adapter 720 F          Die Body 730 F          Die Nut 730 F</p> <p>Brl Melt F          Flg Melt F          Die Melt 801 F</p> <p>Throat F</p> <p>Brl Pres 1979 PSI          Flg Pres PSI          Die Pres 1723 PSI</p>	<p><b><u>Tooling</u></b></p> <p><b>Die</b></p> <p>Dwg. #          ID / Shape .0980" (40)          Land Length Long          Material Stainless          Comments Round</p> <p><b><u>Mandrel</u></b></p> <p>Dwg. #          Style Hypotube          Length 0.650"          Extension Flush</p> <p><b><u>Miscellaneous</u></b></p> <p>Tubing Dwg. #          X-Head Bolt-On          Screens 20 100 20          Breaker Plate Single</p>	<p><b><u>Dimensions</u></b></p> <p>Tubing Profile = 02          (Single-Lumen)</p> <p>High Wall          Low Wall          % Conc.          Basis Wgt.</p>																						
<p><b><u>Screw</u></b></p> <p>Speed 9.8 RPM          Mode Manual          Setting (%/PSI)          Amps 9.6          ID 1" SC110393-1 PE</p>	<p><b><u>Puller</u></b></p> <p>Speed 41 FPM          Mode Manual          Setting (%)</p>	<p><b><u>Zumbach</u></b></p> <p><b><u>Setpoints</u></b></p> <p>Nominal          Upper          Lower</p> <p><b><u>Statistics</u></b></p> <p>Avg. Xbar          Avg. Sigma          Avg. Cp          Avg. Cpk          Oval. Xbar</p>																						
<table style="width: 100%;"> <tr> <td style="width: 50%;"><b><u>Materials</u></b></td> <td style="width: 50%;"><b><u>Drying</u></b></td> </tr> <tr> <td> <table style="width: 100%;"> <tr> <th>%</th> <th>Part #</th> <th>Rev</th> <th>Description</th> <th>Lot #</th> <th>Temp.(F)</th> <th>Time (Hrs)</th> <th>Dew Pt.</th> <th>% Moist.</th> </tr> <tr> <td>100</td> <td>VM-NEWKEY-1</td> <td>A</td> <td>PEEK VICTREX 81 G</td> <td>NONE</td> <td></td> <td></td> <td></td> <td></td> </tr> </table> </td> <td></td> </tr> </table>			<b><u>Materials</u></b>	<b><u>Drying</u></b>	<table style="width: 100%;"> <tr> <th>%</th> <th>Part #</th> <th>Rev</th> <th>Description</th> <th>Lot #</th> <th>Temp.(F)</th> <th>Time (Hrs)</th> <th>Dew Pt.</th> <th>% Moist.</th> </tr> <tr> <td>100</td> <td>VM-NEWKEY-1</td> <td>A</td> <td>PEEK VICTREX 81 G</td> <td>NONE</td> <td></td> <td></td> <td></td> <td></td> </tr> </table>	%	Part #	Rev	Description	Lot #	Temp.(F)	Time (Hrs)	Dew Pt.	% Moist.	100	VM-NEWKEY-1	A	PEEK VICTREX 81 G	NONE					
<b><u>Materials</u></b>	<b><u>Drying</u></b>																							
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100	VM-NEWKEY-1	A	PEEK VICTREX 81 G	NONE																				
<p><b><u>Statistic Comments:</u></b></p>																								
<p><b><u>Machine Comments:</u></b></p>																								





Request # 2,156

Request Date 3/29/94

Extrusion # 10-554-A

Date Closed

<b>Machine Setup</b> Zone 1 570 F Zone 2 680 F Zone 3 710 F Clamp F Adapter 720 F Die Body 710 F Die Nut 710 F Brl Melt F Flg Melt F Die Melt 800 F Throat F Brl Pres 2025 PSI Flg Pres PSI Die Pres 1771 PSI		<b>Tooling</b> <b>Die</b> Dwg. # ID / Shape .0980" (40) Land Length Long Material Stainless Comments Round <b>Mandrel</b> Dwg. # Style Hypotube Length 0.650" Extension Flush <b>Miscellaneous</b> Tubing Dwg. # X-Head Bolt-On Screens 20 100 20 Breaker Plate Single		<b>Dimensions</b> Tubing Profile = 02 (Single-Lumen) High Wall Low Wall % Conc. Basis Wgt.				
<b>Screw</b> Speed 10.7 RPM Mode Manual Setting (%/PSI) Amps 8.6 ID CRO393-1		<b>Puller</b> Speed 41 FPM Mode Manual Setting (%)		<b>Zumbach</b> <b>Setpoints</b> Nominal Upper Lower <b>Statistics</b> Avg. Xbar Avg. Sigma Avg. Cp Avg. Cpk Oval. Xbar				
<b>Water Bath</b> Temp Ambient F Air Gap 76 " Flow gph Dam Iris		<b>Materials</b>						
<b>Drying</b>				<b>Materials</b>				
%	Part #	Rev	Description	Lot #	Temp.(F)	Time (Hrs)	Dew Pt.	% Moist.
100	VM-NEWKEY-1	A	PEEK VICTREX 81G	none				
<b>Statistic Comments:</b>								
<b>Machine Comments:</b> THIS IS A WATERLESS EXTRUSION								

